therebetween for conveying plastic material from said radially outwardly extending helical passages to an annular extrusion orifice;

a lower inner die member having a first feed passage extending from a lower surface thereof to a substantially horizontal upper surface thereof at a position spaced from a central longitudinal axis of said longitudinally extending annular passage, said substantially horizontal upper surfa ce having a first groove extending from the upper end of said first feed passage to said longitudinal axis;

an upper inner die member immediately above said lower inner die member having a substantially horizontal lower surface engaged with the substantially horizontal upper surface of said lower inner die member, said substantially horizontal lower surface having a second groove extending from the upper end of said first feed passage to said longitudinal axis and forming a second ~~fed~~ feed passage with said first groove;

said upper inner die member having a third feed passage extending substantially vertically upwardly from the lower substantially horizontal surface thereof at said longitudinal axis and in communication with said second feed passage; and

at least one fourth feed passage in said upper inner die member extending from an upper end of said third feed passage to the helical passages between said upper and lower inner die members.

In the Drawings

Cancel the present drawing and insert the new drawing submitted herewith.

Remarks

With reference to the objections to the drawings and the specification, the first occurrence of the reference character "62" in the specification has been amended to "61" and a corresponding amendment has been made in the drawings.

With reference to the objection to claim 1, the typographical error in line 19 has been corrected.